DTF APPLICATION GUIDE



Important: Always test before production. Variations in material, equipment and environmental conditions can affect results. Testing ensures proper adhesion and color fastness. Even with extensive in-house testing, results may vary.

Pressing Instructions:

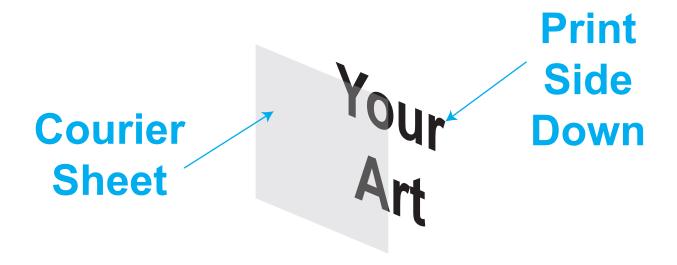
Our DTF is a cold peel film. Heat, pressure, and time should be adjusted according to individual machines and substrates. The following are general recommendations for reference only.



2) PRIOR TO APPLICATION OF FILM AND APPLYING PREASSURE:

- 2a) Flatten Material before application process.
 - Press for 5-7 seconds until moisture is gone.
 - With no transfer sheet in place, to remove wrinkles and surface moisture.
 - This helps improve adherence and reduces ghosting/air bubbles.
- **2b)** Change heat press temperate to the required temperature if needed.
 - -Please see the Recommended Temperature Guide below at the bottom of the page.





3) POSITION THE TRANSFER:

- Place the film print side down (i.e., the printed ink/adhesive layer facing the garment). The clear protective carrier sheet should be facing up.
- Makes sure this is in the desired location before continuing to next step.



4) PRESSING THE DESIGN:

- Apply pressure for the recommended time (e.g., 10-20 seconds.)

5) PEELING INSTRUCTIONS (cold peal):

- **5a)** Wait until the transfer sheet is fully cooled to the touch before peeling.
- **5b)** Pealing recommendations.
 - Start at one of the corners.
 - When peeling, pull the carrier sheet slowly at a sharp angle (~45°) across the surface (not straight up) to avoid lifting small details.
 - You can hold down the material along the un-lifted areas
 - For intricate or fine text/lines, peel starting from an area of heavier ink coverage first, then move to lighter areas.
 - If any part of the transfer lifts, re-press for a few seconds and/or increase the pressure slightly next time.



6) POST-PRESS / CURE & FININSHING: We recommend pressing for a few seconds after pealing off the receiver sheet. Though this isn't always necessary, it will help to ensure adhesion. A small cover sheet (e.g., Teflon sheet or parchment) is also recommended so the heatpress doesn't touch the print directly.

And as always, wash garment inside out, in cold water, on a gentle cycle; avoid bleach; tumble dry low or hang dry to extend the life of the print.

